Specification of Thermoelectric Module

TEC1-124038CH4.7

Description

The 124 couples, 40mm x 40mm size module is a single stage module which is made of our high performance ingot to achieve superior cooling performance and 70°C or larger delta Tmax, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

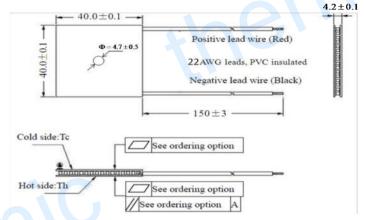
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N ₂	
DT _{max} (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side	
U _{max} (Voltage)	15.7	16.7	Voltage applied to the module at DT _{max}	
I _{max} (Amps)	3.8	3.8	DC current through the modules at DT _{max}	
Q _{Cmax} (Watts)	36.9	40.8	Cooling capacity at cold side of the module under DT=0 °C	
AC resistance (Ohms)	3.18	3.28	The module resistance is tested under AC	
Tolerance (%)	± 10		For thermal and electricity parameters	

Geometric Characteristics Dimensions in millimeters



Manufacturing Options

A. Solder:

1. T100: BiSn (Tmelt=138°C)

2. T200: CuSn (Tmelt = 227 °C)

B. Sealant:

1. NS: No sealing (Standard)

2. SS: Silicone sealant

3. EPS: Epoxy sealant

4. Customer specify sealing

C. Ceramics:

1. Alumina (Al₂O₃, white 96%)

2. Aluminum Nitride (AlN)

D. Ceramics Surface Options:

1. Blank ceramics (not metallized)

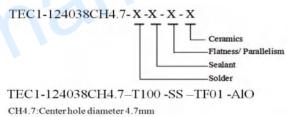
2. Metallized (Au plating)

Ordering Option

Suffix	Thickness	Flatness/	Lead wire length(mm)
	H (mm)	Parallelism (mm)	Standard/Optional length
TF	0:4.2± 0.1	0: 0.05/0.05	150±3/Specify
TF	$1:4.2 \pm 0.05$	1: 0.025/0.025	150±3/Specify
TF	2:4.2± 0.025	2: 0.015/0.015	150±3/Specify

Eg. TF01: Thickness 4.2 ± 0.1 (mm) and Flatness 0.025/0.025 (mm)

Naming for the Module



T100: BiSn (Tmelt=138°C)

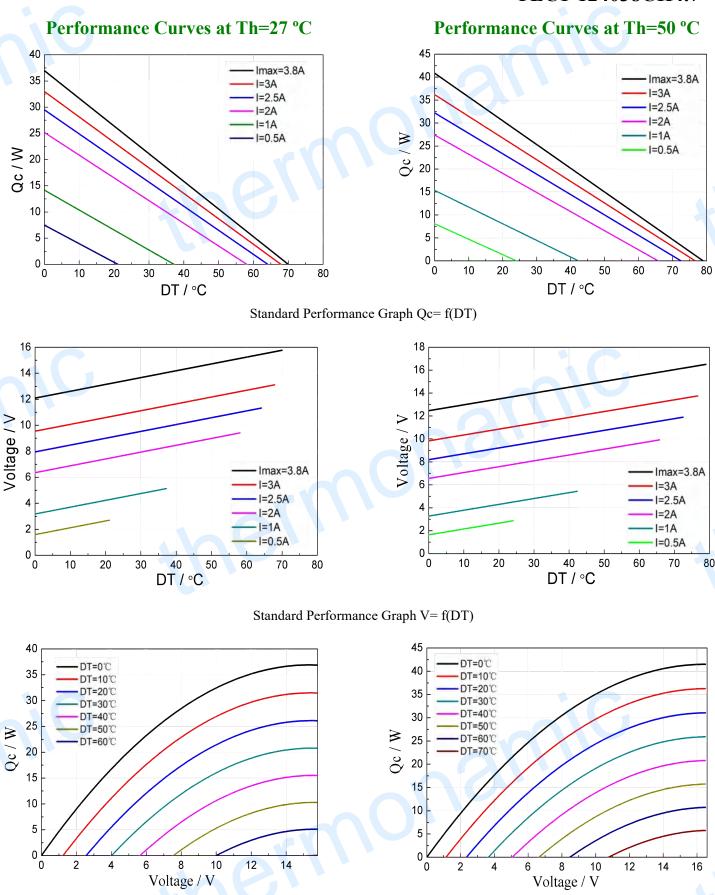
SS: Silicone sealant

AlO: Alumina white 96%

TF01: Thickness ±0.1(mm) and Flatness/Parallelism 0.025/0.025(mm)

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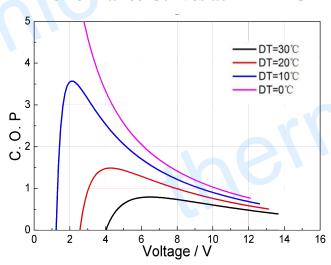
Standard Performance Graph Qc = f(V)

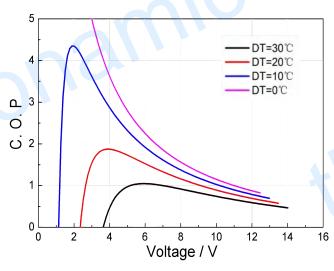
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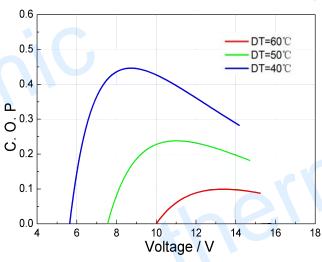


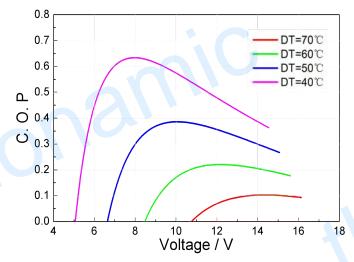
Performance Curves at Th=50 °C





Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C





Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Qc/Input power ($V \times I$).

Operation Caution

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below I_{max} or V_{max}
- Work under DC

Note: All specifications subject to change without notice.