

# Specification of Thermoelectric Module

**TEC4-69-29-11-6-035**

## Description

The TEC4-69-29-11-6-035 is a multistage module designed for greater temperature differential cooling, good for cooling and heating up to 100 °C applications. It is a 69-29-11-6 couples module in size of 14.5 mm×4.5 mm (top) / 33 mm ×24 mm (bottom). If higher operation or processing temperature is required, please specify, we can design and manufacture according to your special requirements.

## Features

- High Temperature Differential
- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

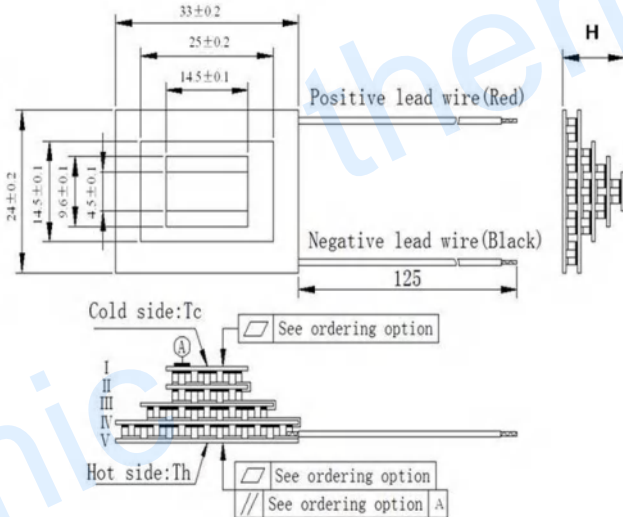
## Application

- Infrared (IR) Sensors
- CCD Sensor
- Gas Analyzers
- Calibration Equipment
- CPU cooler and scientific instrument
- Photonic and medical systems
- Guidance Systems

## Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	116	129	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	8.0	8.9	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (Amps)	3.8	3.8	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	3.0	3.3	Cooling capacity at cold side of the module under DT=0°C
AC resistance (Ohms)	2.10	2.25	The module resistance is tested under AC
Tolerance	10%		For thermal and electricity parameters

## Geometric Characteristics Dimensions in millimeters



## Manufacturing Options

### A. Solder:

1. T100: BiSn (Tmelt=138°C)
2. T200: CuAgSn (Tmelt = 217°C)
3. T240: SbSn (Tmelt = 240°C)

### B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant

### C. Ceramics:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)
2. Aluminum Nitride (AlN)

### D. Ceramics Surface Options:

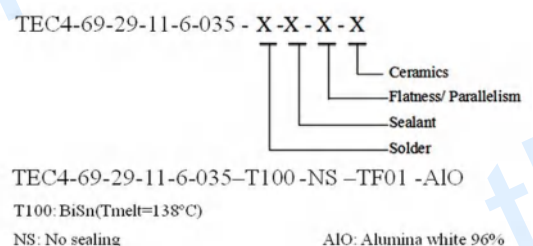
1. Blank ceramics (not metalized)
2. Metalized

## Ordering Option

Suffix	Thickness (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0: 13.4±0.3	0: 0.08/0.08	125±1/Specify
TF	1: 13.4±0.15	1: 0.03/0.03	125±1/Specify

Eg. TF01: Thickness 13.4±0.3 (mm) and Flatness/ Parallelism : 0.03/0.03(mm)

## Naming for the Module



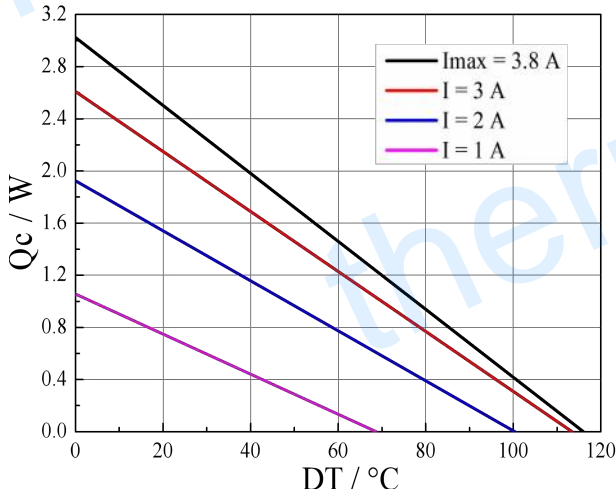
**Creative technology with fine manufacturing processes provides you the reliable and quality products.**

Tel: +86-791-88198288 Fax: +86-791-88198308 Email: [sales@thermonamic.com.cn](mailto:sales@thermonamic.com.cn) Web Site: [www.thermonamic.com.cn](http://www.thermonamic.com.cn)

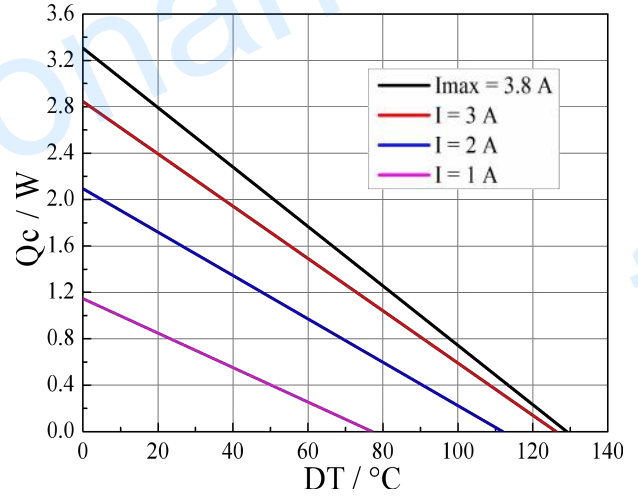
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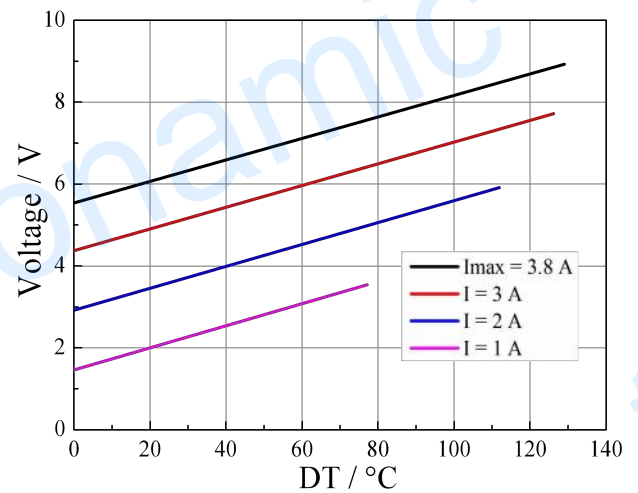
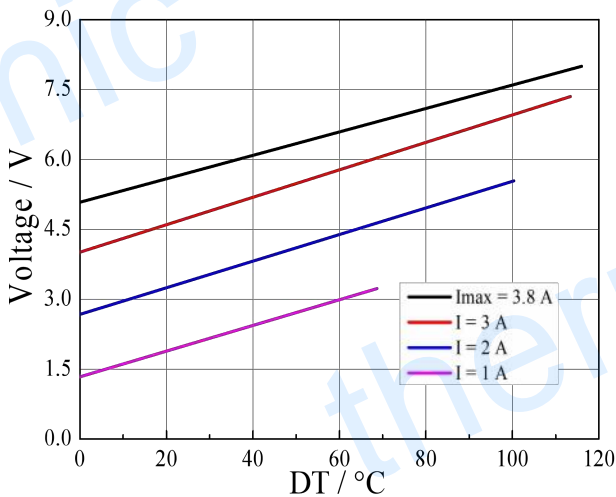
Performance Curves at Th=27 °C



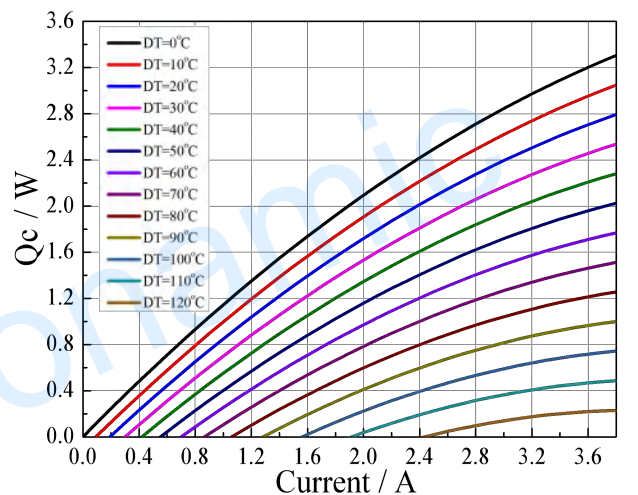
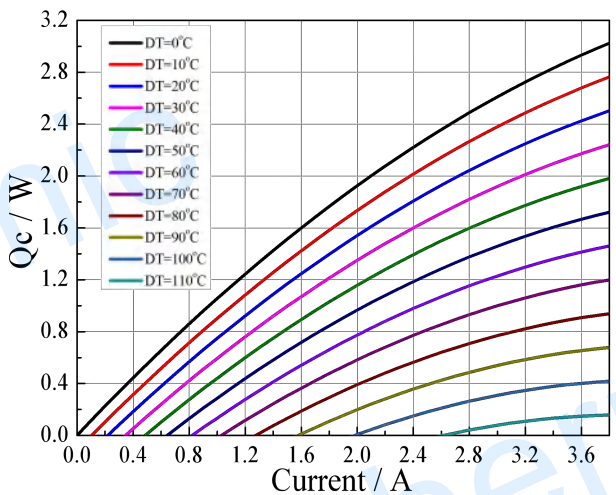
Performance Curves at Th=50 °C



Standard Performance Graph  $Q_c = f(DT)$



Standard Performance Graph  $V = f(DT)$

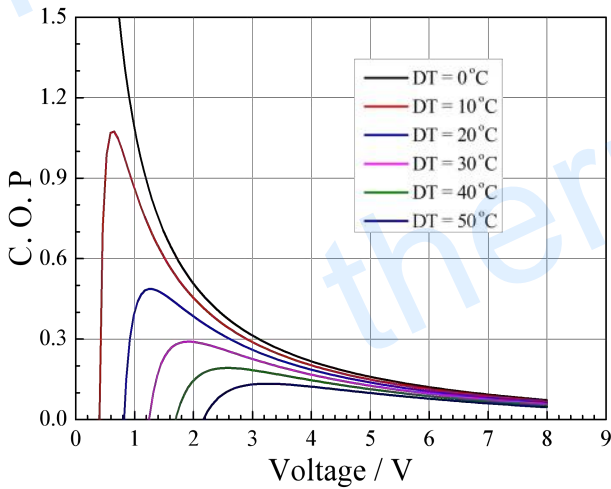


Standard Performance Graph  $Q_c = f(I)$

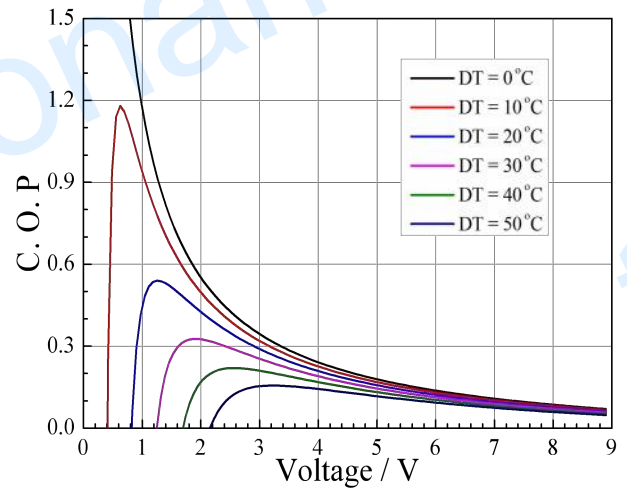
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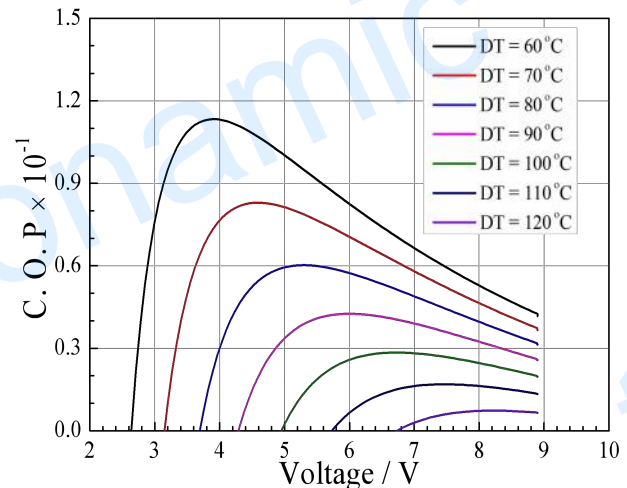
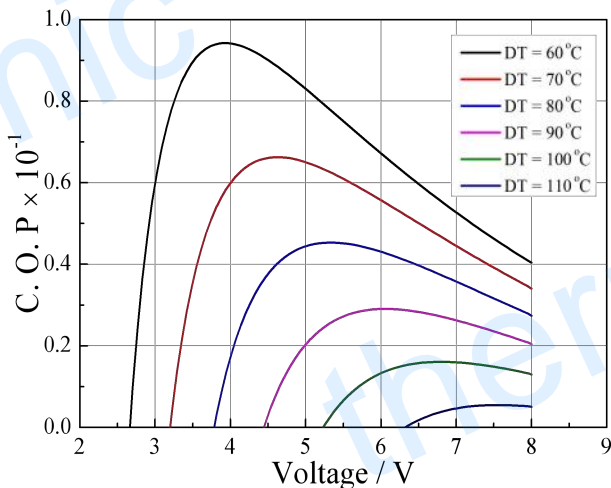
### Performance Curves at Th=27 °C



### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(I) of DT ranged from 0 to 50 °C



Standard Performance Graph COP = f(V) of DT ranged from 60 to 110/120 °C

**Remark:** The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

### Operation Cautions

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC