# **Specification of Thermoelectric Module**

TES1-01720

# **Description**

The 17 couples, 11.25mm x11.25mm size module is a single stage module which is made of our high performance ingot to achieve superior cooling performance and 70°C or larger delta T max, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

#### Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

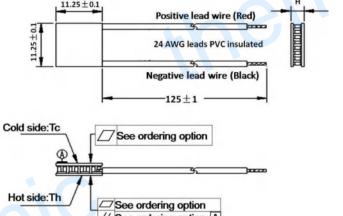
# Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

# **Performance Specification Sheet**

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>	
DT <sub>max</sub> (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side	
U <sub>max</sub> (Voltage)	2.16	2.26	Voltage applied to the module at DT <sub>max</sub>	
I <sub>max</sub> (Amps)	2.9	2.9	DC current through the modules at DT <sub>max</sub>	
Q <sub>Cmax</sub> (Watts)	3.87	4.27	Cooling capacity at cold side of the module under DT=0 °C	
AC resistance (Ohms)	0.56	0.60	The module resistance is tested under AC	
Tolerance (%)	10%		For thermal and electricity parameters	

### Geometric Characteristics Dimensions in millimeters



// See ordering option A

# **Manufacturing Options**

#### A. Solder:

# **B. Sealant:**

1. T100: BiSn (Tmelt=138°C)

1. NS: No sealing (Standard)

2. T200: CuAgSn (Tmelt =  $217^{\circ}$ C)

2. SS: Silicone sealant

3. T240: SbSn (Tmelt =  $240^{\circ}$ C)

3. EPS: Epoxy sealant

#### C. Ceramics:

#### **D.** Ceramics Surface Options:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)

1. Blank ceramics (not metalized)

2. Aluminum Nitride (AlN)

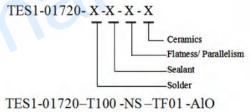
2. Metalized

# **Ordering Option**

Suffix	Thickness	Flatness/	Lead wire length(mm)			
	H (mm)	Parallelism (mm)	Standard/Optional length			
TF	0:3.6± 0.1	0: 0.05/0.05	125±1/Specify			
TF	$1:3.6 \pm 0.03$	1: 0.02 /0.02	125±1/Specify			

Eg. TF01: Thickness  $3.6\pm 0.1$  (mm) and Flatness 0.02/0.02 (mm)

# Naming for the Module



T100: BiSn(Tmelt=138°C)

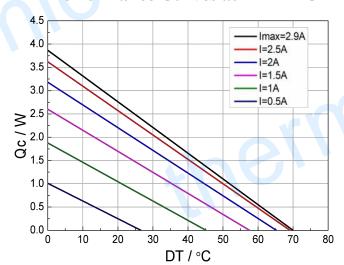
AlO: Alumina white 96%

TF01: Thickness ±0.1 (mm) and Flatness/Parallelism 0.025/0.025(mm)

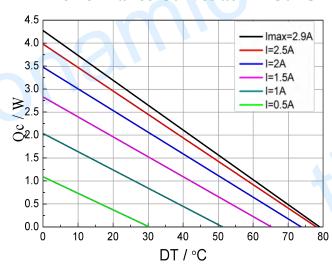
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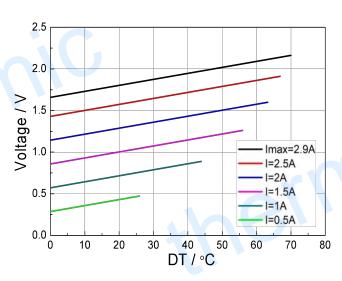


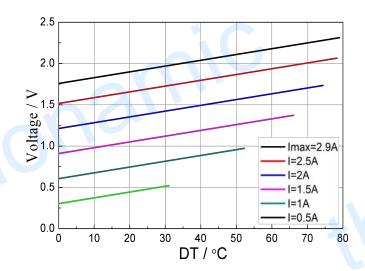


#### Performance Curves at Th=50 °C

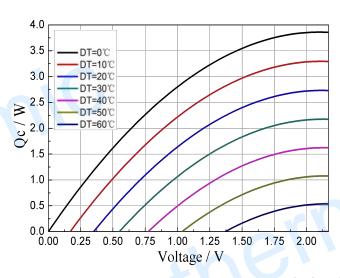


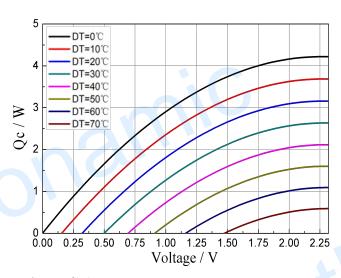
Standard Performance Graph Qc= f(DT)





Standard Performance Graph V= f(DT)



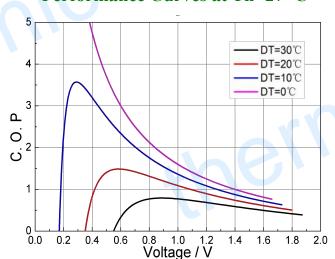


Standard Performance Graph Qc = f(V)

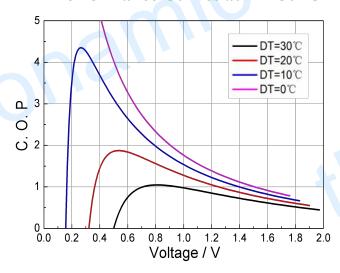
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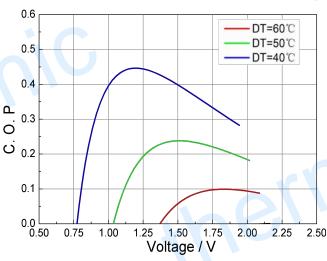
## Performance Curves at Th=27 °C

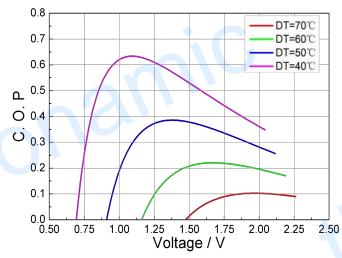


#### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C





Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

**Remark:** The coefficient of performance (COP) is the cooling power Qc/Input power ( $V \times I$ ).

# **Operation Caution**

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below I<sub>max</sub> or V<sub>max</sub>
- Work under DC

Note: All specifications subject to change without notice.