

Specification of Thermoelectric Module

TES1-06131CH3.2

Description

The 61 couples, 15mm x 30mm size module is a single stage module which is made of our high performance ingot to achieve superior cooling performance and 70°C or larger delta Tmax, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

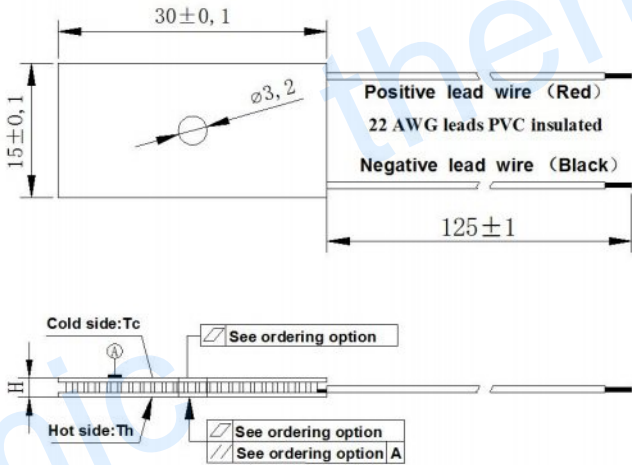
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N ₂
DT _{max} (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U _{max} (Voltage)	7.7	8.4	Voltage applied to the module at DT _{max}
I _{max} (Amps)	3.1	3.1	DC current through the modules at DT _{max}
Q _{Cmax} (Watts)	14.8	15.9	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (Ohms)	1.91	2.06	The module resistance is tested under AC
Tolerance (%)	10%		For thermal and electricity parameters

Geometric Characteristics Dimensions in millimeters



Manufacturing Options

A. Solder:

1. T100: BiSn (T_{melt}=138°C)

B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

C. Ceramics:

1. Alumina (Al₂O₃, white 96%)
2. Aluminum Nitride (AlN)

D. Ceramics Surface Options:

1. Blank ceramics (not metallized)
2. Metallized (Au plating)

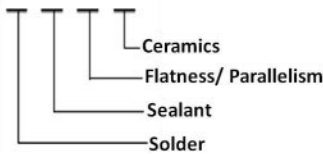
Ordering Option

Suffix	Thickness H (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0: 3.8± 0.1	0: 0.13/0.15	125±1/Specify
TF	1: 3.8 ± 0.05	1: 0.10/0.13	125±1/Specify
TF	2: 3.8 ± 0.025	2: 0.08/0.10	125±1/Specify

Eg. TF01: Thickness 3.8± 0.1 (mm) and Flatness 0.10/0.13 (mm)

Naming for the Module

TEC1-06131CH3.2- X-X-X-X-X



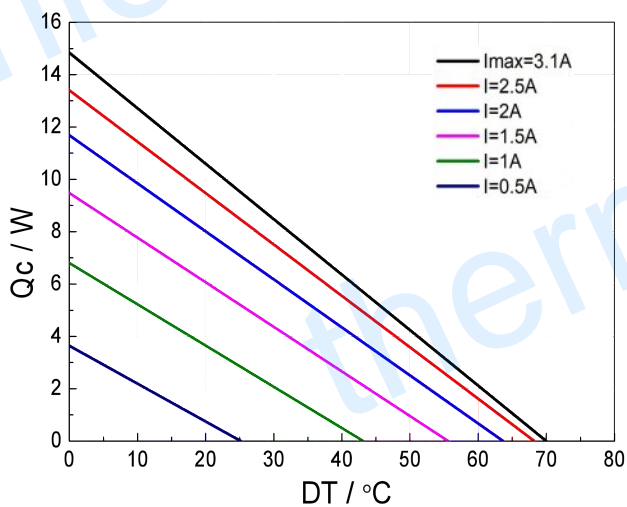
TEC1-06131CH3.2-T100-EPS-TF01-AIO

CH3.2: Center hole diameter 3.2mm T100: BiSn (T_{melt}=138°C)
 PES: Epoxy sealant AIO: Alumina (Al₂O₃, white 96%)
 TF01: Thickness ±0.1(mm) and Flatness/ Parallelism 0.10/0.13 (mm)

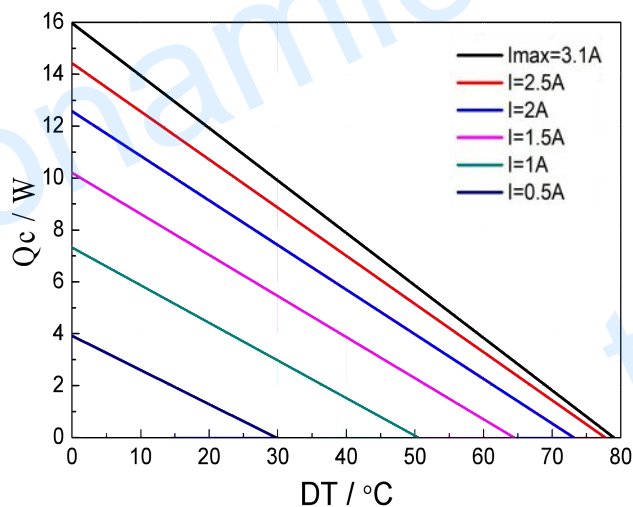
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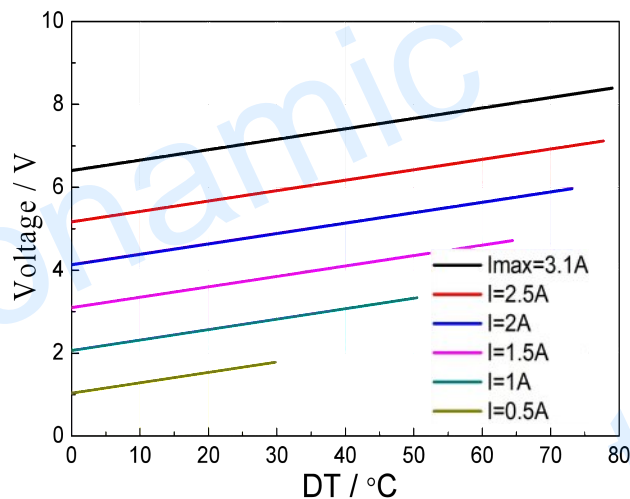
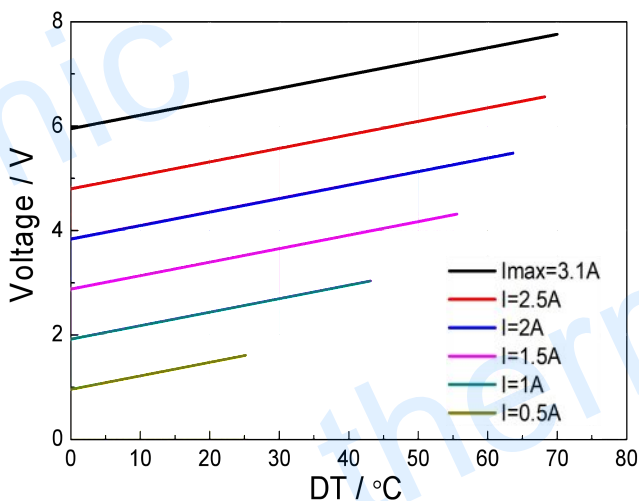
Performance Curves at $T_h=27\text{ }^\circ\text{C}$



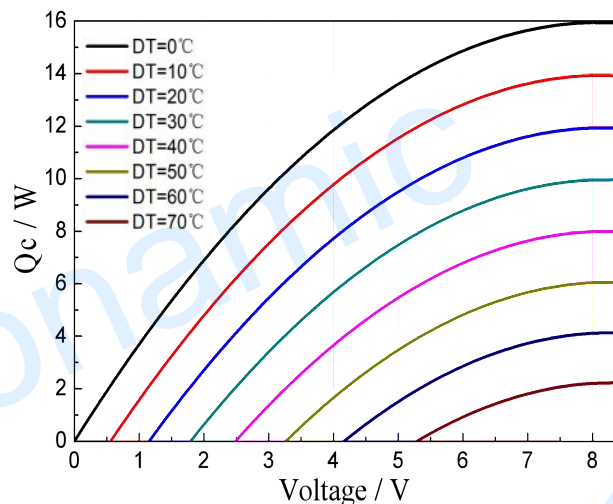
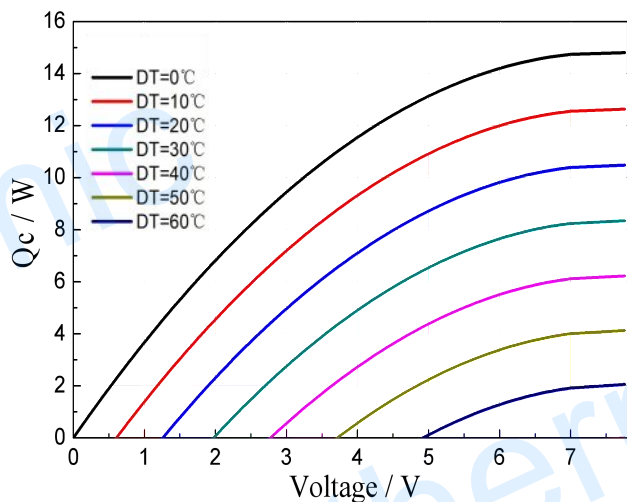
Performance Curves at $T_h=50\text{ }^\circ\text{C}$



Standard Performance Graph $Q_c = f(DT)$



Standard Performance Graph $V = f(DT)$

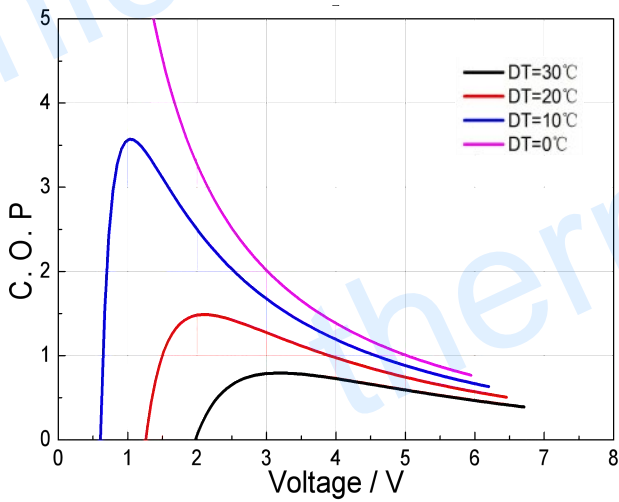


Standard Performance Graph $Q_c = f(V)$

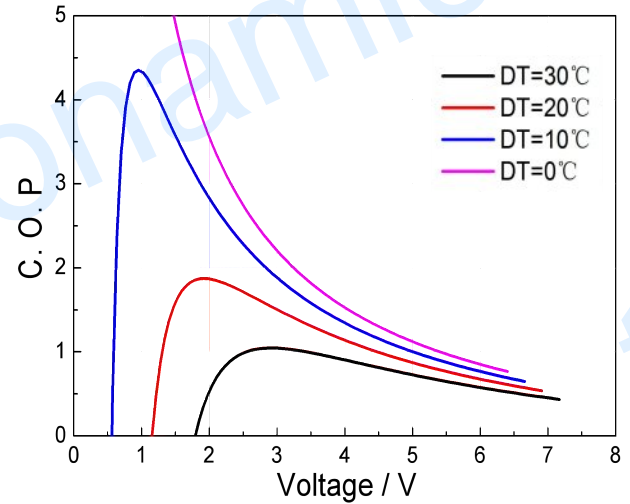
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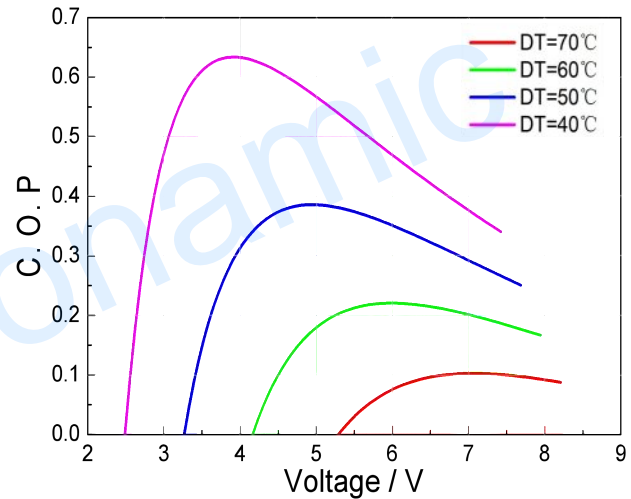
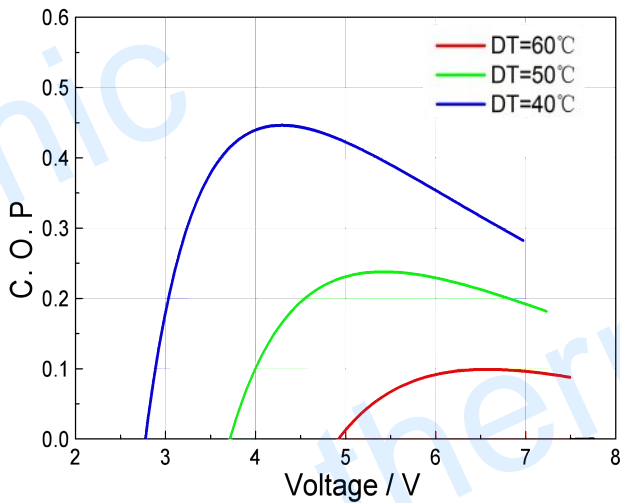
Performance Curves at Th=27 °C



Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Q_c /Input power ($V \times I$).

Operation Caution

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below I_{max} or V_{max}
- Work under DC

Note: All specifications subject to change without notice.