# **Specification of Thermoelectric Module**

**TES1-06339** 

## **Description**

The 63 couples, 30 mm × 15 mm size single module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70 °C, designed for superior cooling and heating up to 100 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

### **Features**

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

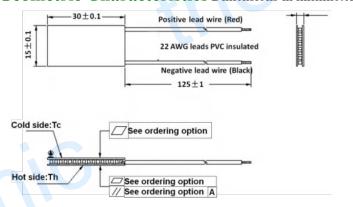
### **Application**

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

### **Performance Specification Sheet**

| Th(°C)                     | 27   | 50   | Hot side temperature at environment: dry air, N <sub>2</sub>  |
|----------------------------|------|------|---|
| DT <sub>max</sub> (°C)     | 70   | 79   | Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side |
| U <sub>max</sub> (Voltage) | 8.0  | 8.7  | Voltage applied to the module at DT <sub>max</sub>  |
| I <sub>max</sub> (Amps)    | 4.3  | 4.3  | DC current through the modules at DT <sub>max</sub>   |
| Q <sub>Cmax</sub> (Watts)  | 21.2 | 22.9 | Cooling capacity at cold side of the module under DT=0 °C   |
| AC resistance(Ohms)        | 1.4  | 1.5  | The module resistance is tested under AC  |
| Tolerance (%)              | ± 10 |      | For thermal and electricity parameters  |

### Geometric Characteristics Dimensions in millimeters



# **Ordering Option**

| Suffix | Thickness     | Flatness/        | Lead wire length(mm)       |
|--------|---------------|------------------|----------------------------|
|        | H(mm)         | Parallelism (mm) | Standard/Optional length   |
| TF     | $0:3.2\pm0.1$ | 0: 0.07/0.07     | $125 \pm 1/\text{Specify}$ |
| TF     | 1:3.2± 0.03   | 1: 0.025/0.025   | 125 ± 1/Specify            |

Eg. TF01: Thickness  $3.2 \pm 0.1$  (mm) and Flatness 0.025/0.025 (mm)

### **Manufacturing Options**

| A. Solder: | B. Sealant: |
|------------|-------------|

1. T100: BiSn (Tmelt=138°C) 1. NS: No sealing (Standard)

2. T200: CuAgSn (Tmelt = 217°C) 2. SS: Silicone sealant

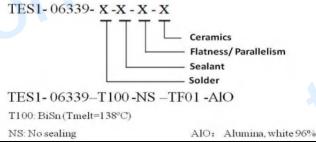
3. T240: SbSn (Tmelt =  $240^{\circ}$ C) 3. EPS: Epoxy sealant

### C. Ceramics: D. Ceramics Surface Options:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%) 1. Blank ceramics (not metalized)

2. Aluminum Nitride (AlN) 2. Metalized

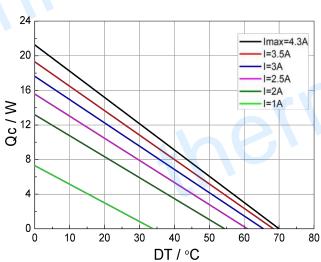
# Naming for the Module



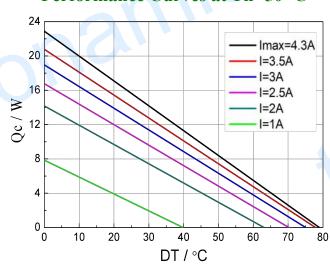
# **Specification of Thermoelectric Module**

## **TES1-06339**

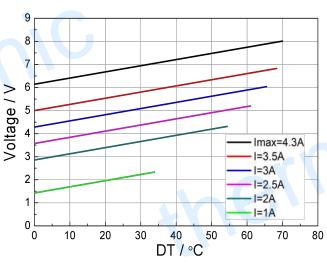


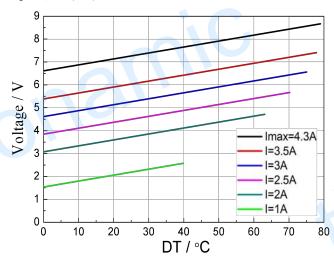


# Performance Curves at Th=50 °C

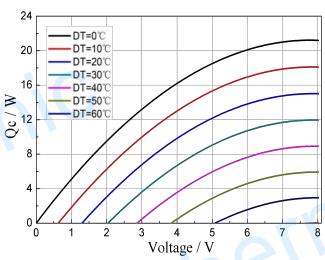


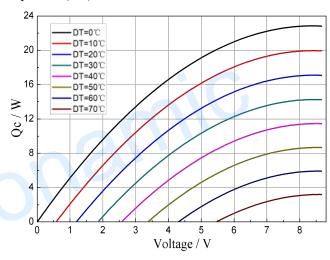
Standard Performance Graph Qc = f(DT)





Standard Performance Graph V= f(DT)





Standard Performance Graph Qc= f(V)

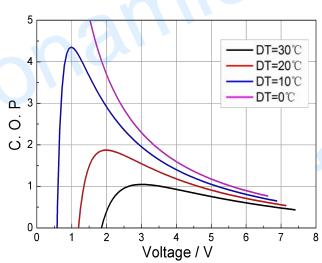
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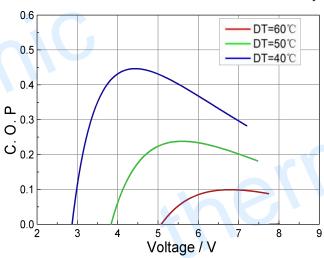
### Performance Curves at Th=27 °C

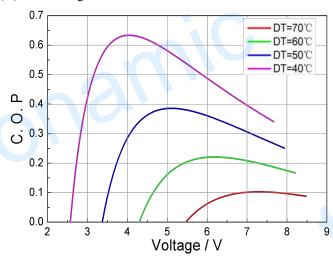
# DT=30°C DT=20°C DT=10°C DT=0°C DT=0°C Voltage / V

### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C





Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

**Remark:** The coefficient of performance (COP) is the cooling power Qc/Input power ( $V \times I$ ).

# **Operation Cautions**

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- •Operation or storage module below 100 °C
- ullet Operation below  $I_{max}$  or  $V_{max}$
- Work under DC

Note: All specifications subject to change without notice.