

## Specification of Thermoelectric Module

### TES1-19970

#### Description

The 199 couples, 30 mm × 30 mm size module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70 °C, designed for superior cooling and heating up to 100 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

#### Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

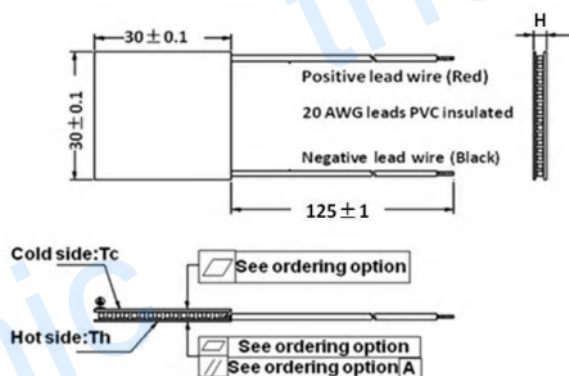
#### Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

#### Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	25.6	27.4	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (amps)	7.0	7.0	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	112.2	122.9	Cooling capacity at cold side of the module under DT = 0 °C
AC resistance (Ohms)	2.72	2.93	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

#### Geometric Characteristics Dimensions in millimeters



#### Ordering Option

Suffix	Thickness (mm)	Flatness/Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:2.8 ± 0.1	0:0.07/0.07	125 ± 1/Specify
TF	1:2.8 ± 0.03	1:0.025/0.025	125 ± 1/Specify

Eg. TF01: Thickness 2.8 ± 0.1(mm) and Flatness 0.025 / 0.025 (mm)

#### A. Solder:

1. T100: BiSn (T<sub>melt</sub>=138°C)
2. T200: CuAgSn (T<sub>melt</sub> = 217°C)
3. T240: SbSn (T<sub>melt</sub> = 240°C)

#### B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant

#### C. Ceramics:

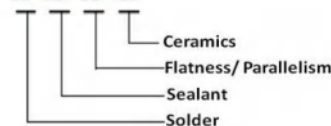
1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)
2. Aluminum Nitride (AlN)

#### D. Ceramics Surface Options:

1. Blank ceramics (not metalized)
2. Metalized

#### Naming for the Module

TES1- 19970- X-X - X - X



TES1- 19970-T100-NS -TF01 -AIO

T100: BiSn (T<sub>melt</sub>=138°C)

NS: No sealing

AIO: Alumina, white 96%

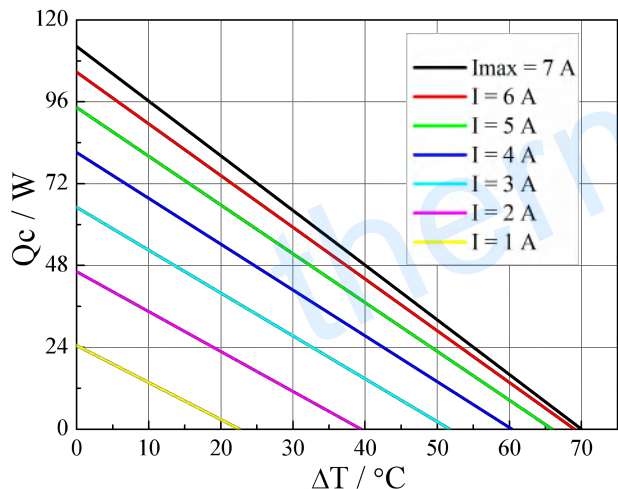
Creative technology with fine manufacturing processes provides you the reliable and quality products

Tel: +86-791-88198288 Fax: +86-791-88198308 Email: [sales@thermonamic.com.cn](mailto:sales@thermonamic.com.cn) Web Site: [www.thermonamic.com.cn](http://www.thermonamic.com.cn)

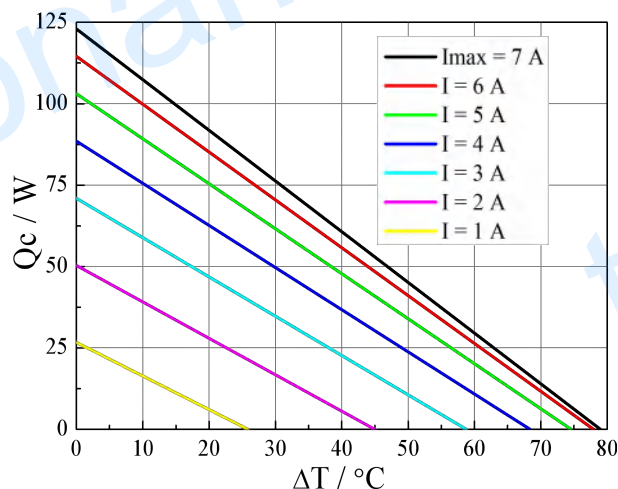
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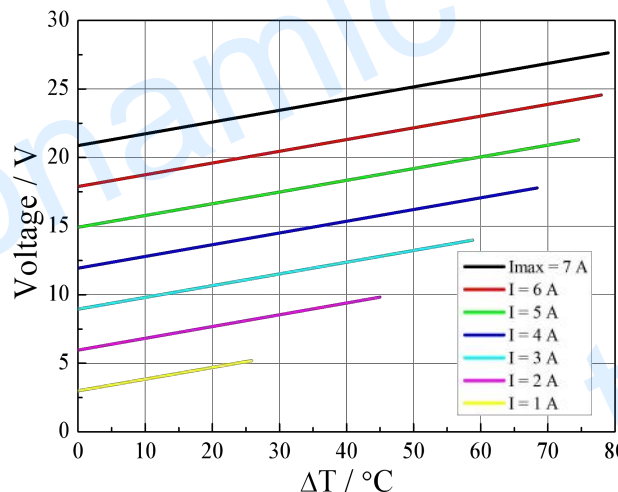
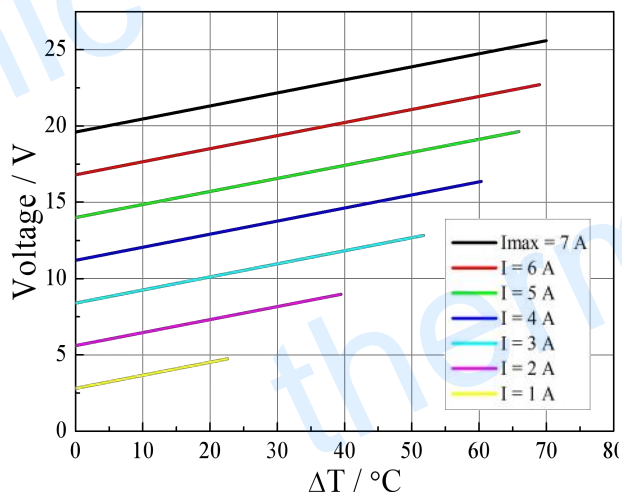
Performance Curves at  $T_h=27\text{ }^\circ\text{C}$



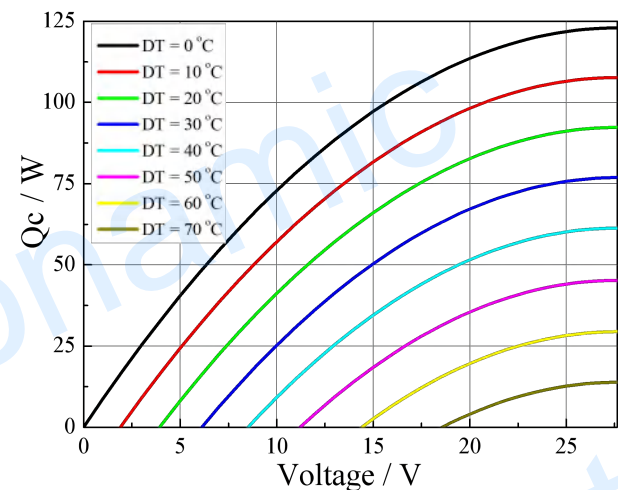
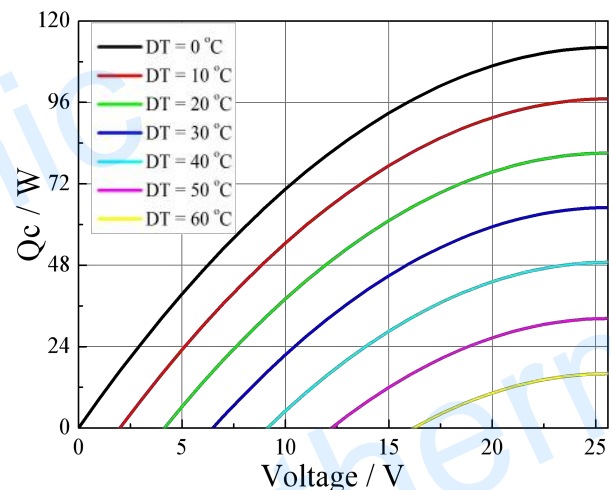
Performance Curves at  $T_h=50\text{ }^\circ\text{C}$



Standard Performance Graph  $Q_c = f(\Delta T)$



Standard Performance Graph  $V = f(\Delta T)$

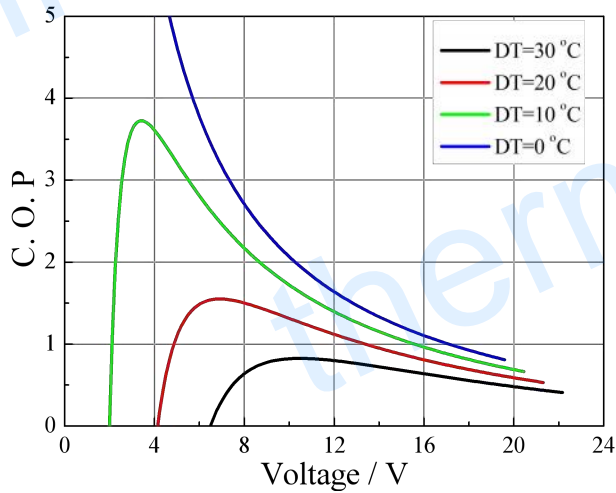


Standard Performance Graph  $Q_c = f(V)$

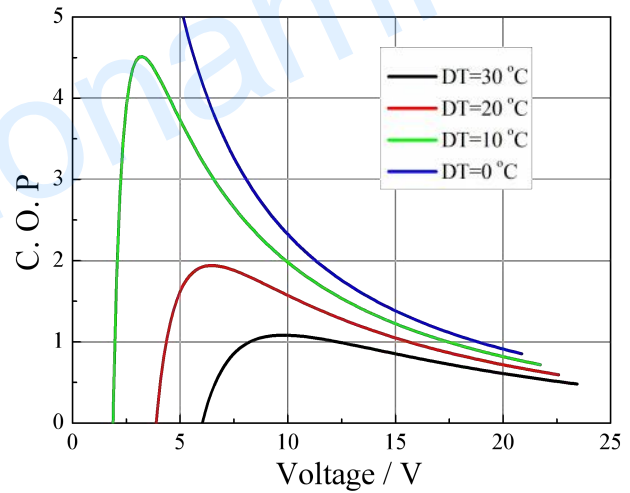
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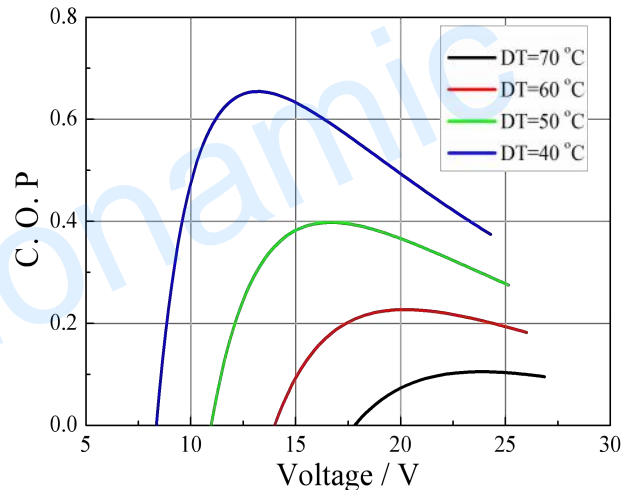
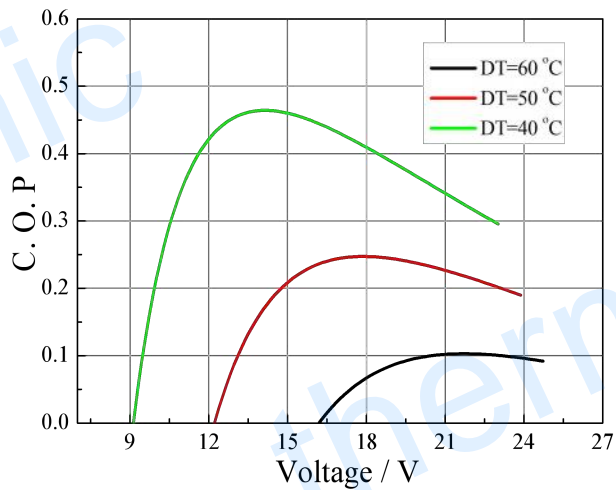
## Performance Curves at Th=27 °C



## Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of ΔT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of ΔT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

## Operation Cautions

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Storage module below 100 °C
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC