

Specification of Thermoelectric Module

TEC1-02405P

Description

The 24 couples, 29.7 mm / 32.2 mm × 10 mm size porch type single module which is made of our high performance ingot to achieve superior cooling performance and 70 °C or larger delta Tmax, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

Features

- No moving parts, no noise, and solid-state
- Liquid cooling
- Temperature stabilizer
- Photonic and medical systems
- Environmental friendly
- Precise temperature control

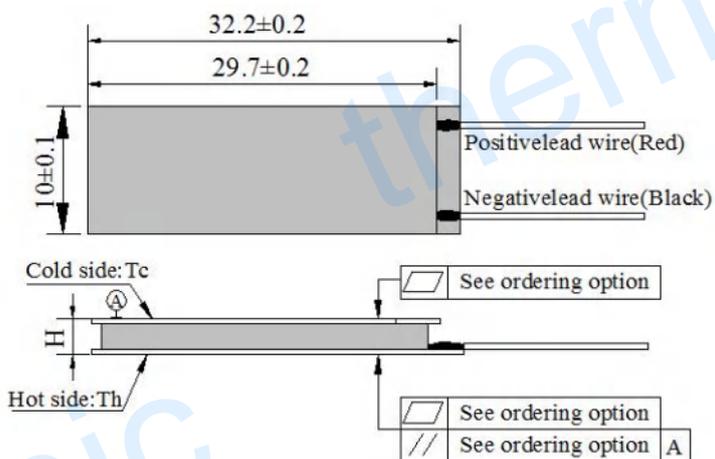
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- CPU cooler and scientific instrument
- Compact structure, small in size, light in weight
- RoHS compliant
- Exceptionally reliable in quality, high performance

Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N ₂
DT _{max} (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U _{max} (Voltage)	3.1	3.3	Voltage applied to the module at DT _{max}
I _{max} (Amps)	6.6	6.6	DC current through the modules at DT _{max}
Q _{Cmax} (Watts)	12.8	14	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (Ohms)	0.35	0.38	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

Geometric Characteristics Dimensions in millimeters



Manufacturing Options

A. Solder:

1. T100: BiSn (T_{melt}=138°C)
2. T200: CuAgSn (T_{melt} = 217°C)
3. T240: SbSn (T_{melt} = 240°C)

B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant

C. Ceramics:

1. Alumina (Al₂O₃, white 96%)
2. Aluminum Nitride (AlN)

D. Ceramics Surface Options:

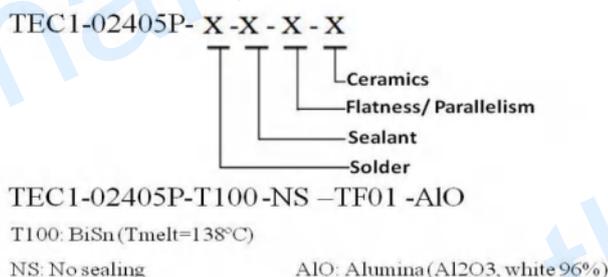
1. Blank ceramics (not metalized)
2. Metalized

Ordering Option

Suffix	Thickness H / (mm)	Flatness/ Parallelism (mm)	Lead wire length (mm) Standard/Optional length
TF	0:3.8±0.1	0:0.08/0.08	150±3/Specify
TF	1:3.8±0.03	1:0.03/0.03	150±3/Specify

Eg. TF01: Thickness 3.8±0.1 (mm) and Flatness 0.03/0.03 (mm)

Naming for the Module

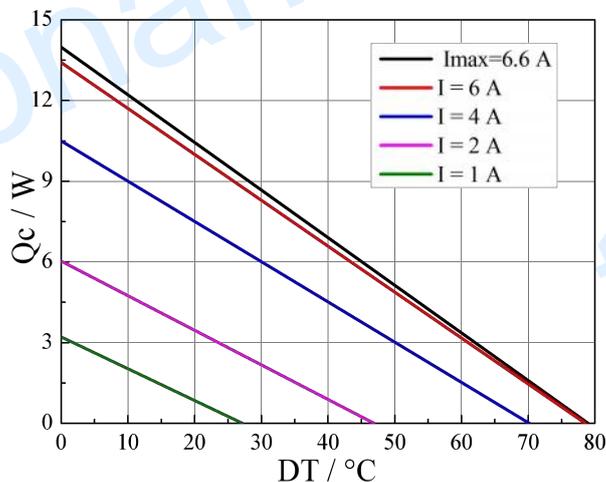
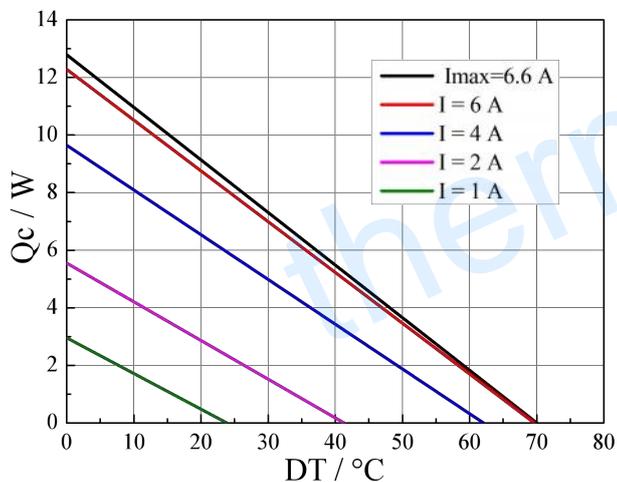


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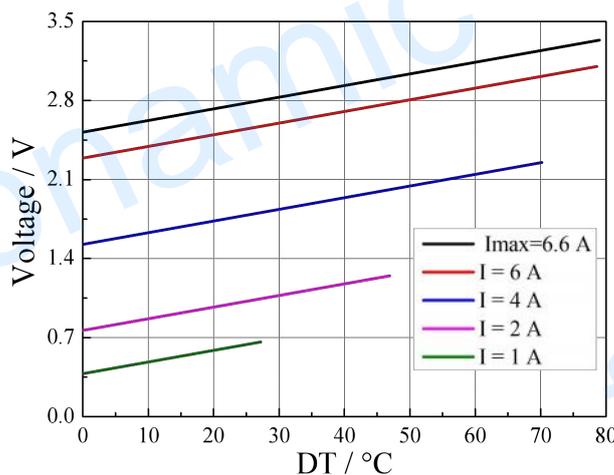
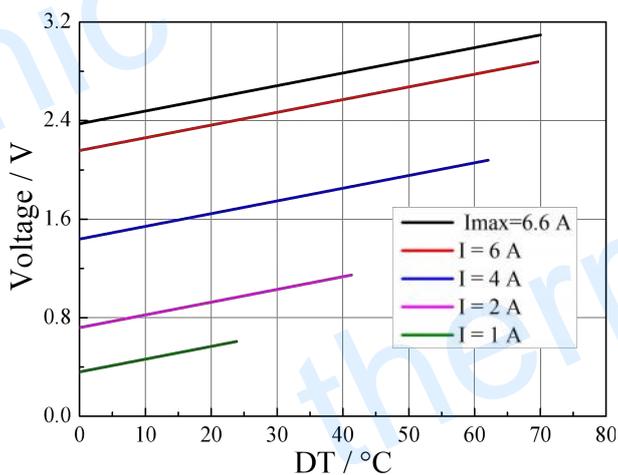
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Performance Curves at Th=27 °C

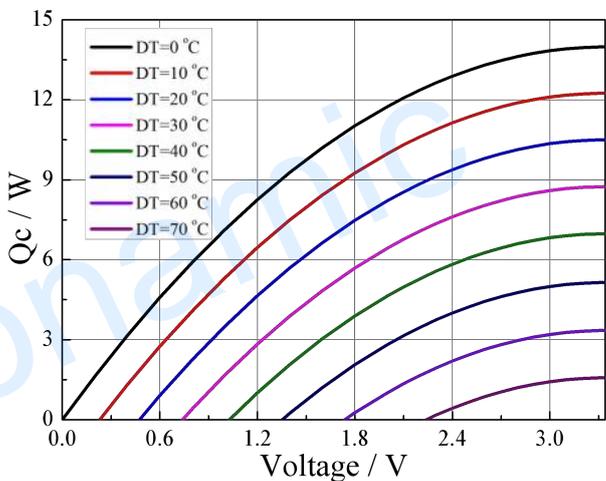
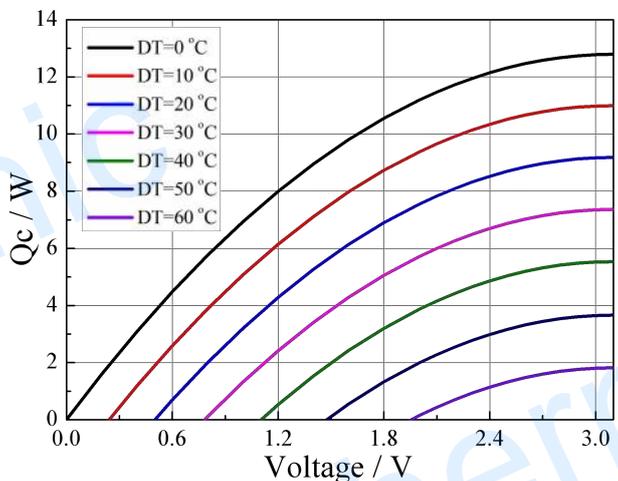
Performance Curves at Th=50 °C



Standard Performance Graph $Q_c = f(DT)$



Standard Performance Graph $V = f(DT)$

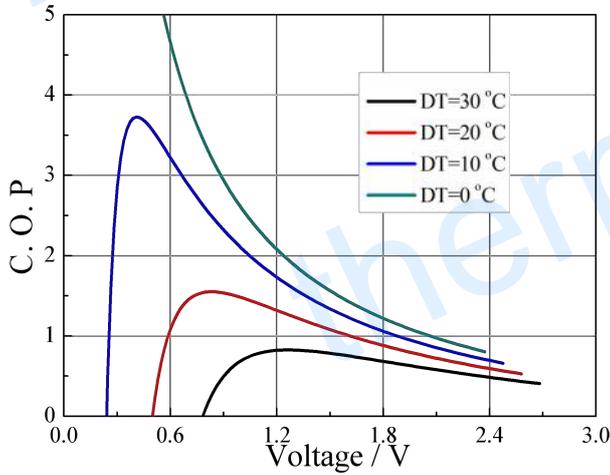


Standard Performance Graph $Q_c = f(V)$

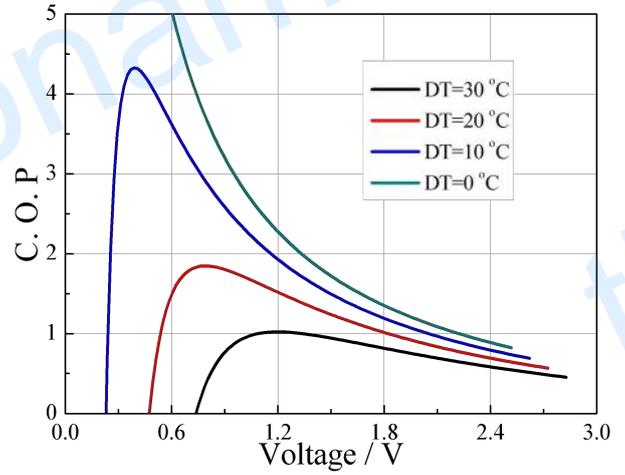
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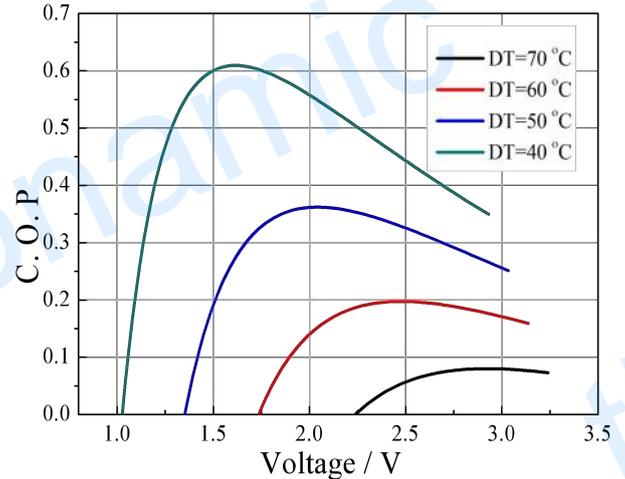
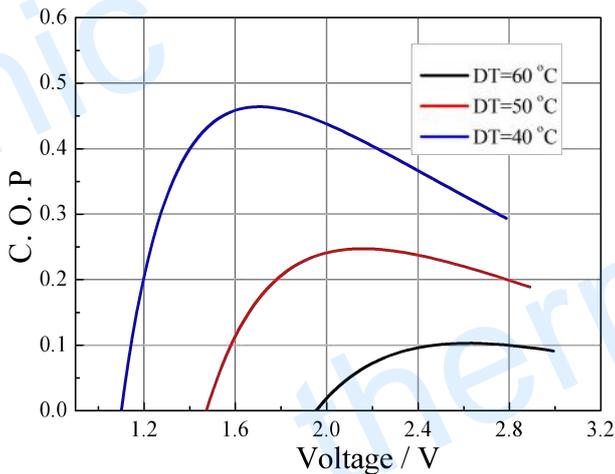
Performance Curves at $T_h=27\text{ }^\circ\text{C}$



Performance Curves at $T_h=50\text{ }^\circ\text{C}$



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Q_c /Input power ($V \times I$).

Operation Cautions

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating.
- Operation below I_{max} or V_{max}
- Work under DC